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D5287-1

Job Sheet 188690



Part No: D5287-1

Job Qty: 4 ea

Part Name: Clevis



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV 1/19 IPP REV: A NEW ISSUE 15-07-13 JLM VERIFIED BY :JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	1/23/19	1/23/19	0.00	0.48	Waterjet - Flow		OK 19/01/19
101	QC	4 pcs	1/23/19	1/23/19	0.00	0.00	QC2 Waterjet-3		OK 19/01/19
102	QC	4 pcs	1/23/19	1/23/19	0.00	0.00	QC8-6		38
105	Brake NC	4 pcs	1/23/19	1/23/19	0.00	0.12	Brake NC 1		DAS 38
110	QC	4 pcs	1/23/19	1/23/19	0.00	0.00	QC5		38
140	Packaging	4 pcs	1/23/19	1/23/19	0.00	0.00	Packaging3	5/15/1	SA FEB 05 2019
150	QC21-SA	4 Ea	1/23/19	1/23/19	0.00	0.00	QC21		21 FEB 05 2019

Part Op 100 - cut as Dwg Dwg Rev: A Prog Rev: A DEburr

Descriptions: 101 - QC2- Inspect parts off machine FAI/FAIB

102 - QC8- Inspect parts - second check

105 - FORM AS PER DWG

110 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.0800 sf (.02 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	0	18	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART
AEROSPACE

Container No: S146045

Part: D5287-1

Job No: 188690

Serial No/Batch: S146045

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/18/19

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